

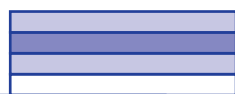
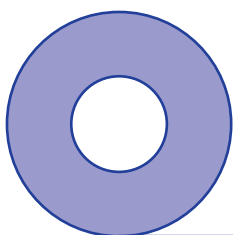
Product: **68220**

Product group: **Double-Coated Tapes**

General description

Nitto double-coated tape 68220 consists of a foam carrier, coated with a pressure sensitive acrylic adhesive. It can be used for a wide variety of mounting applications, mainly for touch panel mounting. We offer this product in different thicknesses which enables freedom of design.

Construction



- Modified acrylic adhesive
- Polyolefine foam carrier
- Modified acrylic adhesive
- PE coated printed paper release liner

Characteristics

Nitto 68220 is a double-coated foam tape with excellent adhesion properties on a wide range of materials such as extruded or moulded plastic parts out of PP, ABS, PA, ea, (lacquered) steel and glass.

The flexible foam carrier conforms easy to the irregularities of the substrate and provides a good impact resistance, sound dampening and sealing properties (both for dust and water).

Application

Nitto 68220 is used to mount glass and plastic parts into electronic devices, such as touch panels, speaker parts. Thanks to it's typical density it can also be used for its cushioning effect.

Features

- good push out and drop impact resistance
- adhesion on a wide range of materials
- absorb irregularities of the substrate
- sound dampening and sealing properties
- waterproof (according to IPX7, IPX8 testings)
- RoHS compliant

Technical Properties

General physical properties

| | Typical Value | Test Method |
|----------------------------------|--|--------------------------|
| Adhesive type | Modified acrylic adhesive | |
| Tape thickness* | 0.20 mm | EN 1942 |
| Release liner type/colour | Siliconised white PE-coated paper with green Nitto print (125 g/m ²) | |
| Carrier type | Anthracite crosslinked polyolefine foam | |
| Release value | 10 cN/50mm | Nitto Europe Test Method |
| Adhesion to BA steel (180°) | 1400 cN/20mm | EN 1939 |
| Static shear | 0 mm/3h | EN 1943 |
| Transport and storage conditions | Temperature 15 to 30 °C Relative humidity 40 to 75% RH | |

* Tape thickness = Total thickness without liner
 Details from the test methods are described on the customer product specification.
 CAUTION: The above are typical values and should not be used in writing specifications.

Performance properties

| Adhesion in cN/20mm | | | | | EN 1939 |
|---------------------|------|------------------------|-----|----------------------------------|---------|
| PC | PMMA | ABS | PP | Glass | |
| 2000 | 2000 | 1400 | 800 | 2500 | |
| Dynamic shear | | 510 N/4cm ² | | Tested after 15 min., 300mm/min. | |
| Push out PMMA / PC | | 40 N/cm ² | | | |

Warranty

The product is guaranteed to be free from defect in material and workmanship at the time of delivery and will be suitable for use for a period of 6 months thereafter, subject to the conditions set out herein.

Application guidelines

- For optimum results, an even rub down pressure must be applied to the taped area to create the best possible adhesion between tape and the substrates.
- Remove the liner prior to usage.
- The tape should be applied to clean and dry surfaces.
- The best application conditions are obtained at a temperature between 15 °C and 40 °C.

If you require additional information on technical properties and application as well as product sampling or testing, please contact your local Nitto sales office.

General conditions of use and precautions:

The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage and the surrounding environment at and after application and time of exterior use.
 When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

Packaging, transport and storage:

During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

Liability:

Except for its wilful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits.
 The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product.

Product information:

This datasheet provides a general description of the product properties and application scope. Full technical details in connection with this product are presented in the customer product specification, which is available upon request.

Please be advised that the information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

Edition: April 2016
 Code: DS/07.12/ 68220 ENG
 This datasheet replaces all previous versions

Nitto Belgium NV has obtained following certificates:

- ISO 9001
 - ISO 14001
 - ISO/TS 16949
- Please check our website for applicable scope



For your local Nitto sales office, please visit our web site:
www.nitto.com

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