

Product: **737**

Product group: **Repulpable Single-Coated Tapes**

## General description

Nitto single coated tape 737 consists of a repulpable bleached paper coated with a green water-soluble pressure sensitive acrylic adhesive. This tape is used for core start and reel closing purposes.

## Construction



## Characteristics

Nitto repulpable single coated tape 737 can be cut out and re-pulped without contamination. The release coating allows easy unwind and application.

737 has a good adhesion strength on different kinds of paper.

For storage, the tape is hermetically sealed in plastic bags, to maintain constant moisture content.

Nitto 737 passes repulpability test by TAPPI Method UM-213-A.

## Application

Nitto 737 is exclusively engineered for core starting and reel closing in paper mills and printing plants.

## Features

- easy unwind and application
- good adhesion strength
- repulpable according to TAPPI Method UM-213-A
- RoHS compliant (2011/65/EC, 2015/863)

## Technical Properties

### General physical properties

	Typical Value	Test Method
Tape thickness	0.100 mm	EN 1942
Adhesive type	Green water-soluble acrylic	
Carrier type	Siliconised bleached paper	
Adhesion to test carton (90°)	600 cN/20mm	EN 1939
Static shear	0 mm/3h	Nitto Belgium Test Method
Transport and storage conditions	Temperature 15 °C to 30 °C Relative humidity 40 to 75% RH	

Details from the test methods are described on the customer product specification.  
CAUTION: The above are typical values and should not be used in writing specifications.

### Performance properties

	Typical Value	Test Method
Heat resistance	180 °C	3 min. , 200 g/cm <sup>2</sup>
Repulpability	Good	Nitto Belgium Test Method (ISO 5263)
Dynamic shear	80 N/4cm <sup>2</sup>	Tested after 15 min., 300mm/min.
Tensile strength machine direction	150 N/20mm	EN 14410
Tensile strength cross direction	70 N/20mm	EN 14410
Elongation machine direction	4 %	EN 14410
Elongation cross direction	9 %	EN 14410
Oozing & Bleeding (1.5T/7days)	No contamination	Nitto Belgium Test Method

### Warranty

The product is guaranteed to be free from defect in material and workmanship and will be suitable for use for the period as indicated on the packaging, subject to the conditions set out in the product specification.

### Application guidelines

- Keep the tape in its original individual packaging until use.
- For optimum results, an even rub down pressure must be applied to the taped area to create the best possible adhesion between tape and the web surface.
- The tape should be applied to clean and dry surfaces.
- The best application conditions are obtained at a temperature between 15 °C and 40 °C.

If you require additional information on technical properties and application as well as product sampling or testing, please contact your local Nitto sales office.

### General conditions of use and precautions:

The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage and the surrounding environment at and after application and time of exterior use.

When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

### Packaging, transport and storage:

During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

### Liability:

Except for its wilful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits.

The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product.

### Product information:

This datasheet provides a general description of the product properties and application scope. Full technical details in connection with this product are presented in the customer product specification, which is available upon request.

Please be advised that the information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

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This datasheet replaces all previous versions

Nitto Belgium NV has obtained following certificates:

- ISO 9001
  - ISO 14001
  - IATF 16949
- Please check our website for applicable scope



For your local Nitto sales office, please visit our web site:  
[www.nitto.com](http://www.nitto.com)

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